# 6.270 Lecture

#### Control Systems

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#### Overview of Lecture

- Feed Forward Open Loop Controller
  - Pros and Cons
- Bang-Bang Closed Loop Controller
- Intro to PID Closed Loop Control
  - Proportional Control
  - Proportional-Integral Control
  - Proportional-Derivative Control
  - Proportional-Integral-Derivative Control
- Personal Tips and Suggestions



# Feed Forward / Open Loop Controller

### Examples

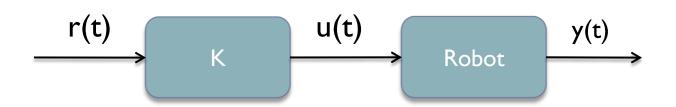
- Room Lightswitch
- Water Faucet
- ▶ Time Based Toaster

### Robot Examples

- Set Stock Servo Motor Position
- Setting PWM on motor



#### Feed Forward / Open Loop Controller



r(t) – Reference Input

K - Gain

u(t) - Controller Output

y(t) - Plant Output

(eg:Voltage, Desired Angle/Speed)

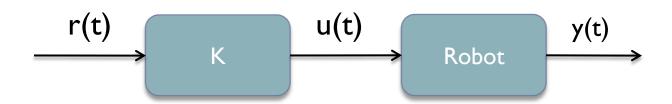
(Some Units)

(eg:Actual Angle/Speed)

- Given a reference input, multiply it by a gain, K.
- Apply controller output to robot



### Feed Forward / Open Loop Controller



#### Pros

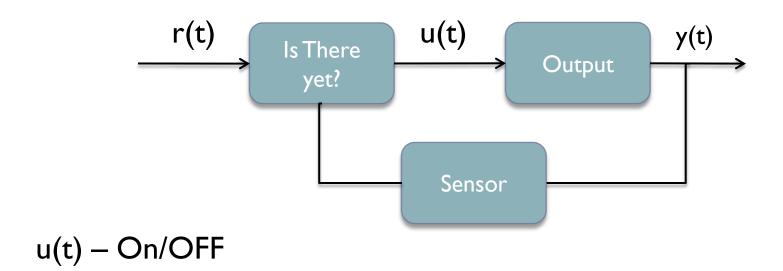
- Simple to Implement
- If everything is known, controller can be reliable

#### Cons:

- Robot does not know if the desired output is reached
- Not robust under variable loading



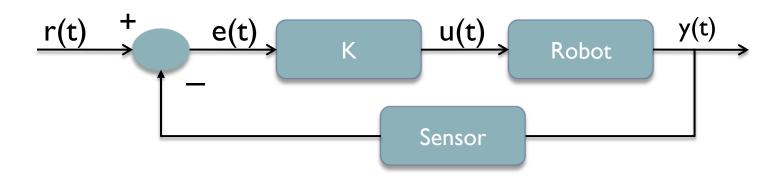
### Bang-Bang Closed Loop Controller



- Example: Thermostat (ON until warm temperature is reached)
- Sensor Information Dictates Action
- Not good for navigation



#### Closed Loop Control: Proportional Controller



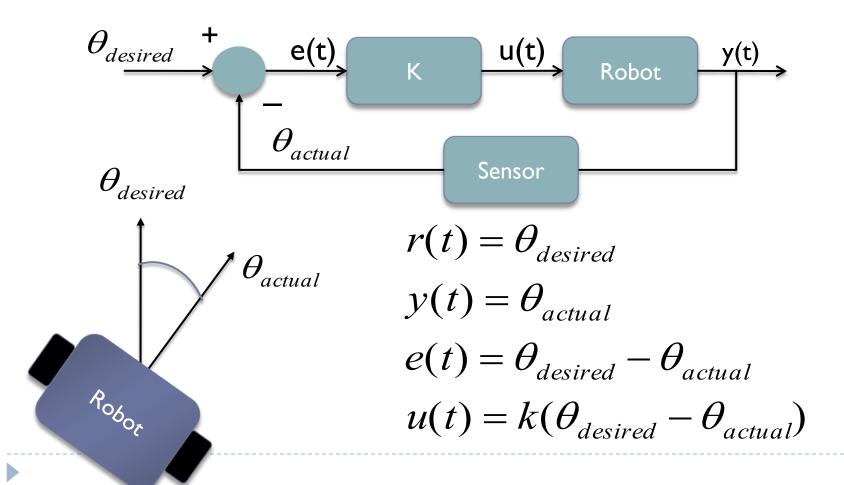
$$e(t) = r(t) - y(t)$$

- Use sensor information to dictate action
- Use negative feedback to minimize error e(t)



#### Proportional Controller Example

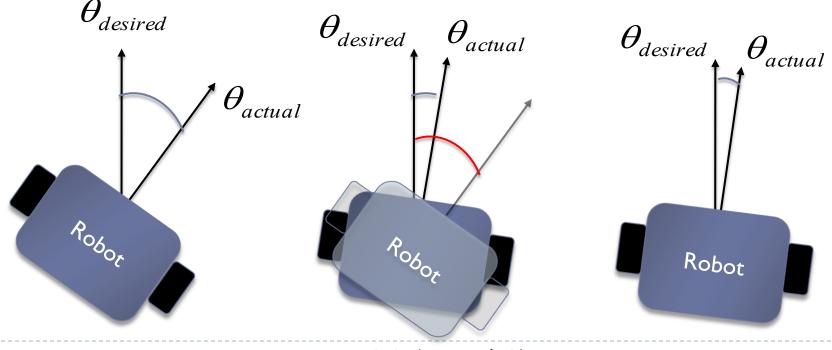
Suppose we want a robot to turn to a particular angle



#### Proportional Controller Example

- Remember, we are trying to minimize e(t). Suppose k = 10
- As error increases, u(t) puts more effort to achieve desired angle
- As error decreases, u(t) puts less effort to achieve desired angle

$$e(t) = \theta_{desired} - \theta_{actual}$$
  $u(t) = k(\theta_{desired} - \theta_{actual})$ 

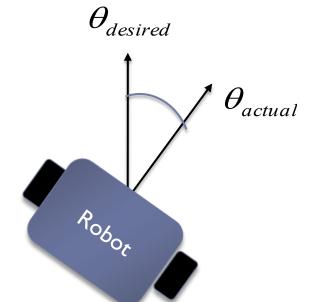


$$e = (0 - \pi/4)$$
  $u = 10(-\pi/4)$   $u = 10(-\pi/6)$ 

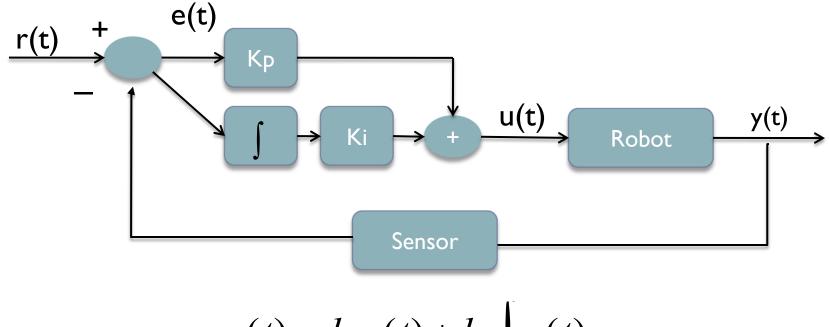
#### Issues with Proportional Controller

- Tuning the gain K:
  - We want high K to reach desired output but...
  - K can't be too "stiff" (Overshoots like an undamped spring)
  - K can't be too "soft" (K is too small to move the robot)
- Thus, desired output is never reached

$$u(t) = k(\theta_{desired} - \theta_{actual})$$
 $u(t) = k\Delta x$ 
Looks like Hooke's Law...



# Proportional-Integral (PI) Controller



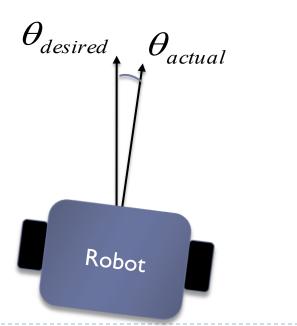
$$u(t) = k_p e(t) + k_i \int e(t)$$

- "Integral" Essential Concept: Accumulate all error and get rid of it
- Add a integral term to get rid of error



### PI Controller Example

- "Integral" Essential Concept: Accumulate all error and get rid of it
- Integral will accumulate both positive and negative error
  - This slowly disappears given appropriate values of ki

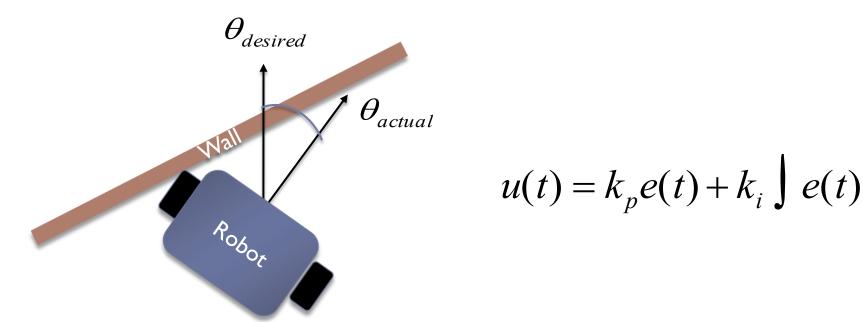


$$u(t) = k_p e(t) + k_i \int e(t)$$

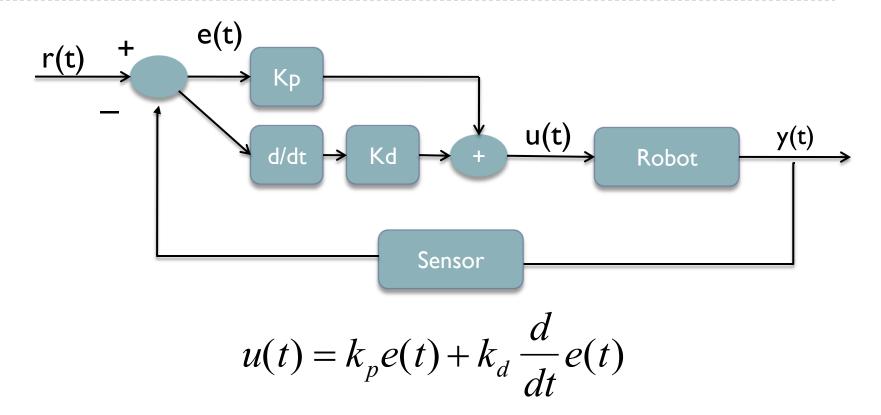


#### PI Controller Issue

- Integral term can wind up forever.
- Suppose robot wants to reach a certain desired angle, but something is blocking it.
  - What happens to integral term? How might you solve this?



### Proportional-Derivative (PD) Controller

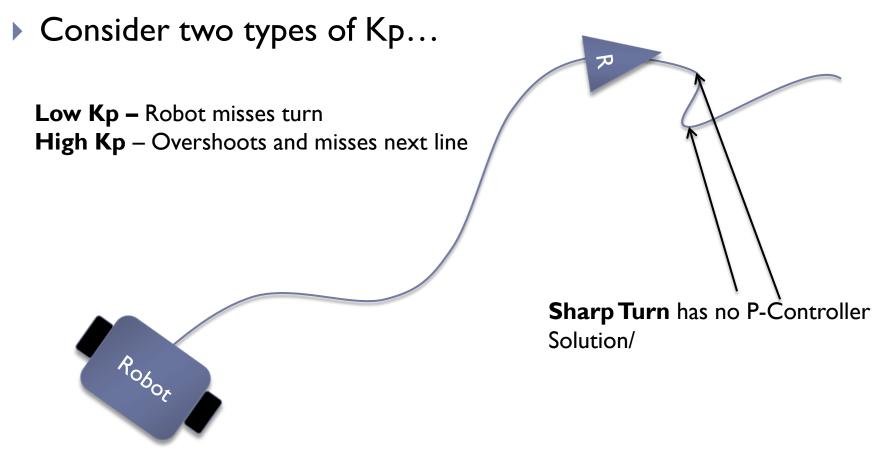


- "Derivative" Essential Concept: If controller didn't change fast enough, apply some extra effort
- Add a derivative term to act as a damper



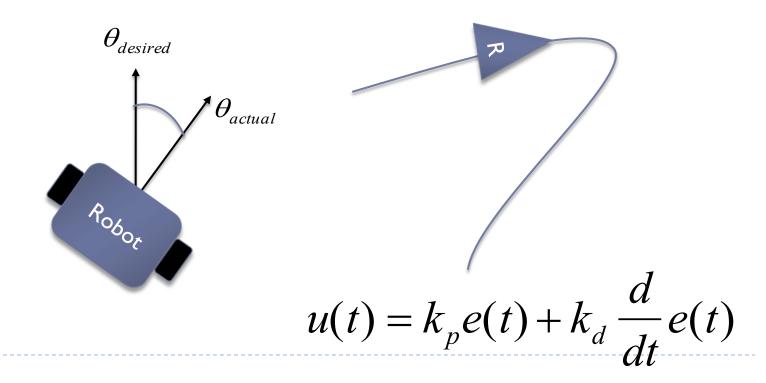
#### PD Control Example

Suppose you are making a line-follower robot:

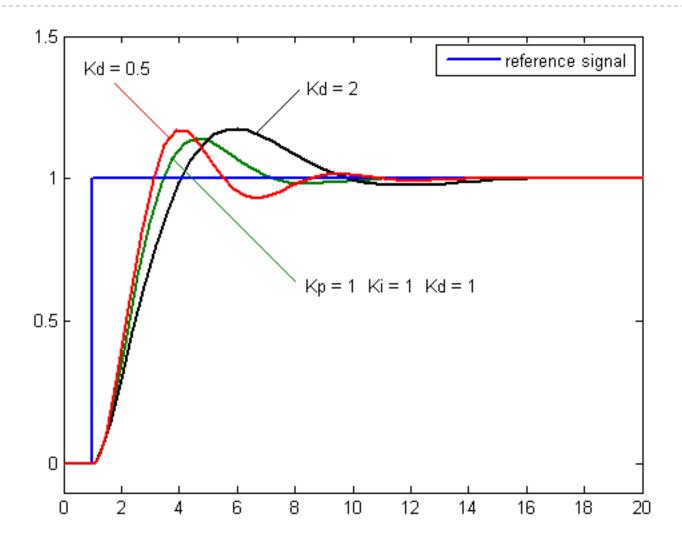


#### PD Control Example

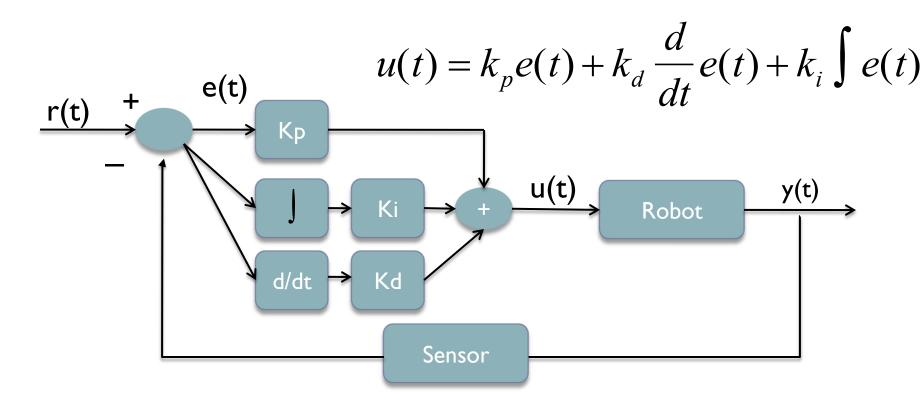
- Problem: We want a really high Kp to reach desired output
- Issue: Robot Overshoots
- Using "D-controller" as Damper



# Solution: Use "D" on top of "P"



#### Complete PID Controller



- P Proportional (Spring) term to reach goal
- ▶ I Integral term to remove residual error
- ▶ D Derivative term to add damping

# Complete PID Tuning

- Do this smartly.
- Start with only P. Increase P until it Oscillates
- Include D until the system is critically damped (no oscillation)
- Include I to remove residual

For more tips on PID tuning check: **Ziegler-Nichols Tuning Method** 

https://en.wikipedia.org/wiki/Ziegler%E2%80%93Nichols method



#### Personal Tips/Suggestion

- Robot has inherent damping
  - Don't bother with D
- Design with tolerances in mind
  - Don't bother with I.
  - In most cases I is overkill for simple applications
- P-Control is good enough.
- ▶ Tune P controller using potentiometer (frob knob) as gain

